

(19)



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11)

EP 0 866 264 A1

(12)

## EUROPEAN PATENT APPLICATION

(43) Date of publication:  
23.09.1998 Bulletin 1998/39

(51) Int Cl. 6: F21V 8/00

(21) Application number: 98302045.4

(22) Date of filing: 18.03.1998

(84) Designated Contracting States:  
AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC  
NL PT SE  
Designated Extension States:  
AL LT LV MK RO SI

(30) Priority: 18.03.1997 JP 65164/97

(71) Applicant: SEIKO EPSON CORPORATION  
Tokyo 163 (JP)

(72) Inventors:  
• Kawaguchi, Yoshito  
Suwa-shi, Nagano-ken 392 (JP)  
• Kobayashi, Shigeo  
Suwa-shi, Nagano-ken 392 (JP)

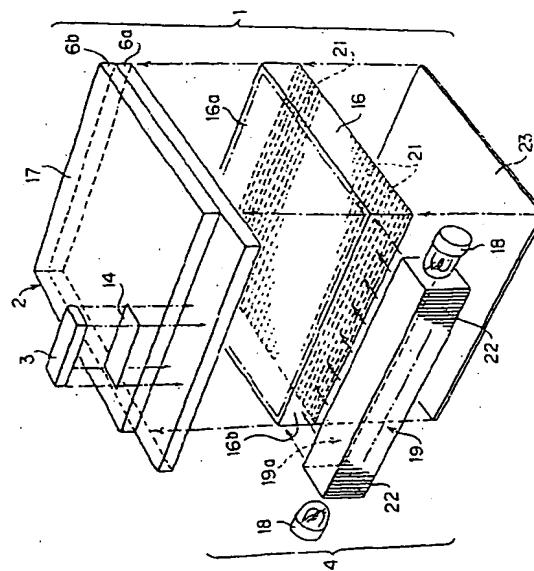
(74) Representative: Sturt, Clifford Mark et al  
Miller Sturt Kenyon,  
9 John Street  
London WC1N 2ES (GB)

### (54) Lighting device, liquid crystal display unit, and electronic equipment

(57) The invention relates to a lighting device (4) in which planar light is emitted from the planar light emitting surface (16a) of a light guide (16) by using a point-source light (18), such as an LED. The emitted light has a uniform luminance level over the whole light emitting surface (16a). The lighting device has a point-source light (18) for emitting light in a point-like form. A planar light guide (16) radiates light in a planar form from the planar light emitting surface (16a). A linear light guide

(19) is disposed between the point-source light (18) and the planar light guide (16). The point-like light emitted from the point-source light (18) is converted into linear light by the linear light guide (19), and the linear light is guided into the planar light guide (16) through the light incident surface (16b). Since the linear light is incident on the planar light guide (16), light having a uniform luminance level can be obtained over the whole of the light emitting surface (16a).

(FIG. 1)



EP 0 866 264 A1

## Description

The present invention relates to a lighting device using a light guide. The invention is also concerned with a liquid crystal display unit using the above type of lighting device. The invention further pertains to electronic equipment using the above type of liquid crystal display unit.

Liquid crystal display units are being widely used as visible information displays for various types of electronic equipment, such as mobile cellular telephones, video cameras, etc. In this type of liquid crystal display unit, the orientations of liquid crystals are controlled to modulate light, thereby displaying characters, numbers, and other visible information. The liquid crystal display unit is generally formed in the following manner. A driver IC is attached to a liquid crystal panel so as to form a liquid crystal module. Further, a lighting device and a reflector are fixed to the liquid crystal module.

Hitherto, as the foregoing lighting device, the lighting device shown in Fig. 10 is known which has a planar light guide 101 and point-source lights 102 which are positioned to face a light incident surface 101a of the light guide 101. In this conventional device, the light emitted from the point-source lights 102 is diverged by lenses 103, respectively, and the diverged light then radiates in a planar form from a light emitting surface 101b of the light guide 101.

In the above known type of lighting device, however, the area in which the light emitted from the point-source lights 102 can be guided is restricted to predetermined angular areas A. A sufficient luminance level of light can be obtained in the areas A, but not in the portions outside the areas A. As a result, the overall light emitting surface 101b cannot emit light with a uniform luminance level.

In view of the above problem, it is an object of the present invention to provide a lighting device in which the light having a uniform luminance level can emit from the overall planar light emitting surface of a light guide when the light is applied to the light guide from point-source lights.

In order to achieve the above object, according to one aspect of the present invention, there is provided a lighting device comprising a point-source light for emitting light in a point-like form, and a planar light guide for guiding the light from the point-source light and radiating the guided light from a planar light emitting surface in a planar form, the lighting device being characterised in that a linear light guide is disposed between the point-source light and the planar light guide so as to convert the light from the point-source light into linear light and radiate the linear light to the planar light guide. According to this lighting device, since the linear light rather than the point-like light is incident on the light incident surface of the planar light guide, the light having a uniform luminance level can be obtained on the overall planar light emitting surface of the planar light guide.

With the above configuration, the linear light guide

and the planar light guide may be separately formed, and then, the light emitting surface of the linear light guide and the light incident surface of the planar light guide may be brought into contact with each other. Alternatively, the linear light guide and the planar light guide may be integrally formed of the same member. In this case, one cross-sectional surface of the same member may potentially be used as both the light emitting surface of the linear light guide and the light incident surface of the planar light guide.

In the foregoing configuration, the linear light guide may be formed in a rod-like shape provided with a light emitting surface in a position opposingly facing a light incident surface of the planar light guide. At this time, the point-source light may be positioned to opposingly face at least one of the lateral surfaces adjacent to the light emitting surface of the linear light guide. Moreover, a light reflecting member for guiding the light from the point-source light to the light emitting surface of the linear light guide may be provided on a surface other than the light emitting surface of the linear light guide. The light reflecting member may be formed of any one of, for example, a prism, a dot pattern having a light reflecting colour, and a light reflecting sheet. The light reflecting colour is generally white, but may be another colour as long as it can reflect the light.

If the light reflecting member is provided for the linear light guide, the surface on which the light reflecting member is disposed may be preferably inclined in a direction toward the point-source light. It is thus possible to efficiently guide the light radiated from the point-source light to the planar light guide.

According to another aspect of the present invention, there is provided a liquid crystal display unit comprising a liquid crystal panel and a lighting device attached to the liquid crystal panel. The lighting device has a point-source light for emitting light in a point-like form, and a planar light guide for guiding the light from the point-source light and radiating the guided light from a planar light emitting surface in a planar form. A linear light guide is disposed between the point-source light and the planar light guide so as to convert the light from the point-source light into linear light and radiate the linear light to the planar light guide. In the liquid crystal display unit, as well as the foregoing lighting device, the linear light rather than the point-like light is incident on the light incident surface of the planar light guide, thereby making it possible to obtain the light having a uniform luminance level on the overall planar light emitting surface of the planar light guide.

According to a further aspect of the present invention, there is provided electronic equipment comprising the foregoing liquid crystal display unit. The electronic equipment includes at least the above liquid crystal display unit, a power supply unit for supplying power to the liquid crystal display unit, and a controller for controlling the operation of the liquid crystal display unit. Various types of electronic equipment, for example, mobile cel-

lular telephones and video cameras, may be considered.

Embodiments of the present invention will now be described by way of example only and with reference to the accompanying drawings, in which:-

Fig. 1 is an exploded perspective view illustrating an embodiment of a lighting device and an embodiment of a liquid crystal display unit according to the present invention.

Fig. 2 is a sectional view illustrating the sectional structure as viewed from the lateral surface of the liquid crystal display unit shown in Fig. 1.

Fig. 3 is a sectional view illustrating part of the sectional structure as viewed from the top of the liquid crystal display unit shown in Fig. 2.

Fig. 4 is a perspective view illustrating another embodiment of the linear light guide.

Fig. 5 is a perspective view illustrating still another embodiment of the linear light guide.

Fig. 6 is a perspective view illustrating a further embodiment of the linear light guide.

Fig. 7 is a perspective view illustrating another embodiment of a lighting device according to the present invention.

Fig. 8 is an exploded perspective view illustrating an embodiment of electronic equipment according to the present invention.

Fig. 9 is a block diagram illustrating an embodiment of an electrical control system applicable to the electronic equipment shown in Fig. 8.

Fig. 10 is a plan view illustrating an example of known lighting devices.

### First Embodiment

Fig. 1 illustrates an embodiment of a lighting device and an embodiment of a liquid crystal display unit according to the present invention. In Fig. 1, a liquid crystal display unit 1 is formed by attaching a driver IC 3 and a lighting device 4 to a liquid crystal panel 2. The liquid crystal panel 2 has, as shown in Fig. 2, a pair of transparent substrates 6a and 6b opposedly facing each other. A transparent electrode 9a made from ITO (Indium Tin Oxide) is formed on the surface of one transparent substrate 6a. The transparent electrode 9a includes at least a striped electrode which is formed by arranging a plurality of linear electrodes parallel to each other. The transparent electrode 9a may sometimes include a suitably patterned electrode. An alignment layer 11 is disposed on the transparent electrode 9a and then undergoes an alignment operation, for example, a rubbing operation.

Formed on the other transparent substrate 6b is an ITO-made transparent electrode 9b which includes at least a striped electrode and may include a patterned electrode. An alignment layer 11 is also disposed on the transparent electrode 9b and is further aligned.

The transparent substrates 6a and 6b are overlaid

on each other in such a manner that the transparent electrodes 9a and 9b opposedly face each other, in particular, the striped electrodes are positioned orthogonal to each other. The transparent substrates 6a and 6b are then bonded to each other with a sealing material 7 therbetween so as to form a suitable gap, i.e., a cell gap, between the substrates 6a and 6b. Then, a liquid crystal 8 is sealed inside the cell gap. Polarisers 17 are attached to the outer surfaces of the respective transparent substrates 6a and 6b.

The transparent electrode 6a extends off the transparent electrode 6b, and a connecting conductive terminal 12 is formed on the extended portion. The connecting conductive terminal 12 has two terminal portions: one terminal portion is integrally formed with the transparent electrode 9a, while the other terminal portion is connected to the transparent electrode 9b formed on the transparent substrate 6b with a conducting material (not shown) provided between the transparent substrates 6a and 6b. Also formed on the end of the extended portion of the transparent substrate 6a is an external connecting conductive terminal 13 for establishing a connection with an external circuit.

The driver IC 3 is fixed to the liquid crystal panel 2 configured as described above in the following manner. As illustrated in Fig. 2, projecting electrodes, i.e., bumps, of the driver IC 3 are brought into contact with the connecting conductive terminal 12 and the external connecting conductive terminal 13, respectively, with intervening ACF (Anisotropic Conductive Film) 14. Then, pressure and heat are applied, thereby bonding the driver IC 3 to the transparent substrate 6a.

In this embodiment, the lighting device 4 is bonded to the outer surface of the transparent substrate 6a by using double-sided adhesive tape or other adhesive means. The lighting device 4 has, as shown in Fig. 1, two tungsten lamps 18, 18 serving as point-source lights, a planar light guide 16 provided with a light incident surface 16b and a planar light emitting surface 16a, and a linear light guide 19 disposed between the lamps 18 and the planar light guide 16. The planar light guide 16 and the linear light guide 19 are formed from, for example, an acrylic, polycarbonate, or glass fiber material.

A plurality of linear prisms 21 are formed on the surface of the planar light guide 16 opposite to the light emitting surface 16a and are formed in a striped shape parallel to the axis of the linear light guide 19. The prisms 21 are formed, as shown in Fig. 2, by providing linear recessed portions having a triangular shape in cross section on the surface of the planar light guide 16. A light reflecting sheet 23 is attached to the surface on which the prisms 21 are formed.

In Fig. 1, the linear light guide 19 is formed in a quadrilateral-prism bar-like shape. Among the lateral surfaces of the linear light guide 19, the surface facing the light incident surface 16b of the planar light guide 16 is used as a light emitting surface 19a. Formed on the

lateral surface opposite to the light emitting surface 19a are a plurality of linear prisms 22 in a striped shape, which serve as a light reflecting member, in the direction orthogonal to the axis of the linear prisms 22. The prisms 22, as well as the prisms 21, are formed, as shown in Fig. 3, by providing linear recessed portions having a triangular shape in cross section on the lateral surface of the linear light guide 19.

The linear light guide 19 and the planar light guide 16 are disposed in a predetermined position of the liquid crystal panel 2 in a state in which the light emitting surface 19a of the linear light guide 19 and the light incident surface 16b of the planar light guide 16 are brought into contact with each other. It is preferable that an adhesive does not intervene between the light emitting surface 19a of the linear light guide 19 and the light incident surface 16b of the planar light guide 16 when they are in planar-contact with each other. The lamps 18, 18 are positioned to face the respective edge surfaces adjacent to the light emitting surface 19a of the linear light guide 19.

In the lighting device and the liquid crystal display unit of this embodiment constructed as described above, the lamps 18, 18 emit light in a point-like form by current supply, and the emitted light is guided into the linear light guide 19 through its edge surfaces. The guided light is then reflected by the prisms 22, as indicated by the arrows B of Fig. 3, while travelling within the linear light guide 19, and is linearly emitted from the light emitting surface 19a. The light is further guided into the planar light guide 16 through the light incident surface 16b.

The linear light guided into the planar light guide 16 is reflected by the prisms 21, as indicated by the arrows C of Fig. 2, while travelling within the planar light guide 16. It is then emitted in a planar form from the light emitting surface 16a. In this embodiment, since the light guided into the planar light guide 16 is not point-like light but linear light, the overall light emitting surface 16a is able to emit planar light at a uniform luminance level.

During the above light emitting operation, the required transparent electrodes 9a and 9b are selected by the driver IC 3 and a voltage is applied to the selected electrodes 9a and 9b. Accordingly, the orientations of the liquid crystals corresponding to the selected electrodes are changed from the initial state. The light radiated from the lighting device 4 in the manner described above is modulated in accordance with changes in the orientations of the liquid crystals. As a consequence, the modulated light is recognised as visible information through the polariser 17 shown in the upper parts of Figs. 1 and 2. According to the above description, in this embodiment, the light having a uniform luminance level can be radiated from the overall light emitting surface 16a of the planar light guide 16. This makes it possible to obtain a visible image having a uniform brightness level within the display surface of the liquid crystal panel 2.

## Second Embodiment

Fig. 4 illustrates an example of modifications which can be made to the linear light guide. A linear light guide 29 shown in Fig. 4 differs from the linear light guide 19 shown in Fig. 1 in that (1) only one tungsten lamp 18 is provided at one end of the linear light guide 29, and (2) the surface on which the prisms 22 are formed opposite to the light emitting surface 29a is inclined toward the tungsten lamp 18. According to this embodiment, since the light emitted from the lamp 18 can be efficiently guided to the prisms 22, linearly emitted light having a sufficient level of luminance can be obtained with only one lamp 18.

15

## Third Embodiment

Fig. 5 illustrates another example of modifications which can be made to the linear light guide. A linear light guide 39 shown in Fig. 5 is different from the linear light guide 19 shown in Fig. 1 in that, firstly, white-colour dot patterns 32 are used in place of the prisms 22 (Fig. 1) as a light reflecting member for reflecting the point-like light emitted from the lamp 18. Secondly, the surface of the linear light guide 39 on which the white-colour dot patterns 32 are provided is inclined in different directions with respect to the centre of the linear light guide 39. This allows the surface provided with the white-colour dot patterns 32 to face the individual lamps 18. According to this linear light guide 39, the light from the individual lamps 18 is reflected by the white-colour dot patterns 32 and is emitted from the light emitting surface 39a as linear light.

35

## Fourth Embodiment

Fig. 6 illustrates a further example of modifications which can be made to the linear light guide. A linear light guide 49 shown in Fig. 6 differs from the linear light guide 19 shown in Fig. 1 in that, firstly, a light reflecting sheet 42 is used instead of the prisms 22 (Fig. 1) as a light reflecting member for reflecting the point-like light emitted from the lamps 18. Secondly, the portion of the linear light guide 49 to be attached to the light reflecting sheet 42 is formed in a tubular shape.

It should be noted that any of the light reflecting members, such as the prisms 22, the white-colour dot patterns 32, the light reflecting sheet 42, may be used interchangeably with the linear light guides 19, 29, 39 and 49 illustrated in Figs. 1, 4, 5 and 6, respectively.

## Fifth Embodiment

Fig. 7 illustrates another embodiment of a lighting device according to the present invention. In the lighting device 4 shown in Fig. 1, the linear light guide 19 and the planar light guide 16 are separately formed and are then integrated with each other. In contrast, in the light-

ing device 24 of this embodiment illustrated in Fig. 7, a linear light guide 59 and a planar light guide 26 are integrally formed in advance with the same member. In this embodiment, one cross-sectional surface within the light guide member including the linear light guide 59 and the planar light guide 26 may potentially be used as both the light emitting surface of the linear light guide 19 and the light incident surface of the planar light guide 26.

#### Sixth Embodiment

Fig. 8 illustrates an embodiment of a liquid crystal display unit of the present invention which is used as a display for electronic equipment, such as a mobile cellular telephone. The mobile cellular telephone shown in Fig. 8 is formed of an upper case 66 and a lower case 67. The upper case 66 has a transmitting/receiving antenna 68, a keyboard unit 69, and a microphone 72. The lower case 67 includes a liquid crystal display unit 1, such as the one shown in Fig. 1, a speaker 73, and a circuit board 74.

Provided on the circuit board 74 are, as shown in Fig. 9, a receiver 78 connected to an input terminal of the speaker 73, a transmitter 77 connected to an output terminal of the microphone 72, a controller 76 having a CPU, and a power supply 79 for supplying power to the respective elements. The controller 76 reads the state of the transmitter 77 and the receiver 78 and, based on the state that was read, supplies the information to the driver IC 3, thereby displaying the visible information in the display area of the liquid crystal display unit 1. Further, the controller 76 supplies the information output from the keyboard unit 69 to the driver IC 3 and displays the visible information in the display area of the liquid crystal display unit 1.

#### Other Embodiments

While the present invention has been explained with reference to what are presently considered to be the preferred embodiments, it is to be understood that the invention is not limited to the disclosed embodiments. To the contrary, the invention is intended to be changed and modified within the scope of the appended claims.

For example, according to the lighting device set forth in claim 1, the point-source lights are not limited to tungsten lamps, and light sources having any structure which exhibits characteristics of radiating point-like light, for example, an LED (light emitting diode), may be used.

According to the liquid crystal display unit set forth in claim 7, a COG (Chip On Glass)-type liquid crystal panel is used by way of example in the embodiment shown in Fig. 1. The present invention may be, however, applied to a liquid crystal panel using a TCP (Tape Carrier Package), which is formed by a technique of TAB (Tape Automated Bonding), or other types of liquid crys-

tal panels.

According to the electronic equipment set forth in claim 8, the liquid crystal display unit of the present invention is used as the visible information display unit of a mobile cellular telephone by way of example in the embodiment shown in Fig. 8. The present invention may be applied to any electronic equipment other than mobile cellular telephones. For example, the visible information display area, which is referred to as "the finder", of a video camera or a digital still camera.

According to the lighting device set forth in claim 1, since linear light rather than point-like light is incident on the light incident surface of the planar light guide; light having a uniform luminance level can be emitted from the overall light emitting surface of the planar light guide.

According to the lighting device set forth in claim 2, different types of linear light guides and planar light guides are provided and, among such guides, suitable types may be selected and combined according to the need.

According to the lighting device set forth in claim 3, the linear light guide and the planar light guide are integrally formed of one member. Thus, the lighting device is simple to construct; the lighting device and the liquid crystal display unit are easy to assemble; and the management of parts is also easy.

According to the lighting device set forth in claim 4, the linear light guide is easily constructed, and stable luminance characteristics of the linear light can be obtained.

According to the lighting device set forth in claim 5, the light reflecting member of the linear light guide is easily configured, and stable light reflection characteristics can be achieved.

According to the lighting device set forth in claim 6, since a large amount of light emitted from the point-source lights can be guided to the light reflecting member; linear light having a high luminance level can be obtained on the light emitting surface of the linear light guide.

According to the liquid crystal display unit set forth in claim 7 and the electronic equipment set forth in claim 8, the light emitted from the overall light emitting surface of the planar light guide has a uniform luminance level. Thus, it is possible to obtain a display having a uniform brightness level within the visible information display area of the liquid crystal panel.

#### 50 Claims

1. A lighting device (4) comprising a point-source light (18) for emitting light in a point-like form, and a planar light guide (16) for guiding the light from said point-source light (18) and radiating the guided light from a planar light emitting surface (16a) in a planar form, said lighting device (4) being characterised in that a linear light guide (19) is disposed between

said point-source light (18) and said planar light guide (16) so as to convert the light from said point-source light (18) into linear light and radiate the linear light to said planar light guide (16).

2. A lighting device according to claim 1, characterised in that said linear light guide (19) and said planar light guide (16) are separately formed.

3. A lighting device according to claim 1, characterised in that said linear light guide (19) and said planar light guide (16) are integrally formed as a single member.

4. A lighting device according to at least one of claims 1 to 3, characterised in that said linear light guide (19) is formed in a bar-like shape provided with a light emitting surface (19a) at a position opposedly facing a light incident surface (16b) of said planar light guide (16), said point-source light (18) is positioned to opposedly face at least one of the lateral surfaces adjacent to the light emitting surface (19a) of said linear light guide (19), and a light reflecting member (22) for guiding the light from said point-source light (18) to the light emitting surface (19a) of said linear light guide (19) is provided on a surface other than the light emitting surface (19a) of said linear light guide (19).

5. A lighting device according to claim 4, characterised in that said light reflecting member comprises any one of a prism (22), a dot pattern (32) having a light reflecting colour, and a light reflecting sheet (42).

6. A lighting device according to one of claims 4 and 5, characterised in that the surface of said linear light guide (29) on which said light reflecting member (22) is formed is inclined in a direction toward said point-source light (16).

7. A liquid crystal display unit (1) comprising a liquid crystal panel (2) and a lighting device (4) attached to said liquid crystal panel (2), said liquid crystal display unit (1) being characterised in that said lighting device (4) has a point-source light (18) for emitting light in a point-like form, and a planar light guide (16) for guiding the light from said point-source light (18) and radiating the guided light from a planar light emitting surface (16a) in a planar form, and a linear light guide (19) disposed between said point-source light (18) and said planar light guide (16) so as to convert the light from said point-source light (18) into linear light and radiate the linear light to said planar light guide (16).

8. Electronic equipment comprising a liquid crystal display unit (1) set forth in claim 7, a power supply unit (79) for supplying power to said liquid crystal

display unit (1), and a controller (76) for controlling the operation of said liquid crystal display unit (1).

5

10

15

20

25

30

35

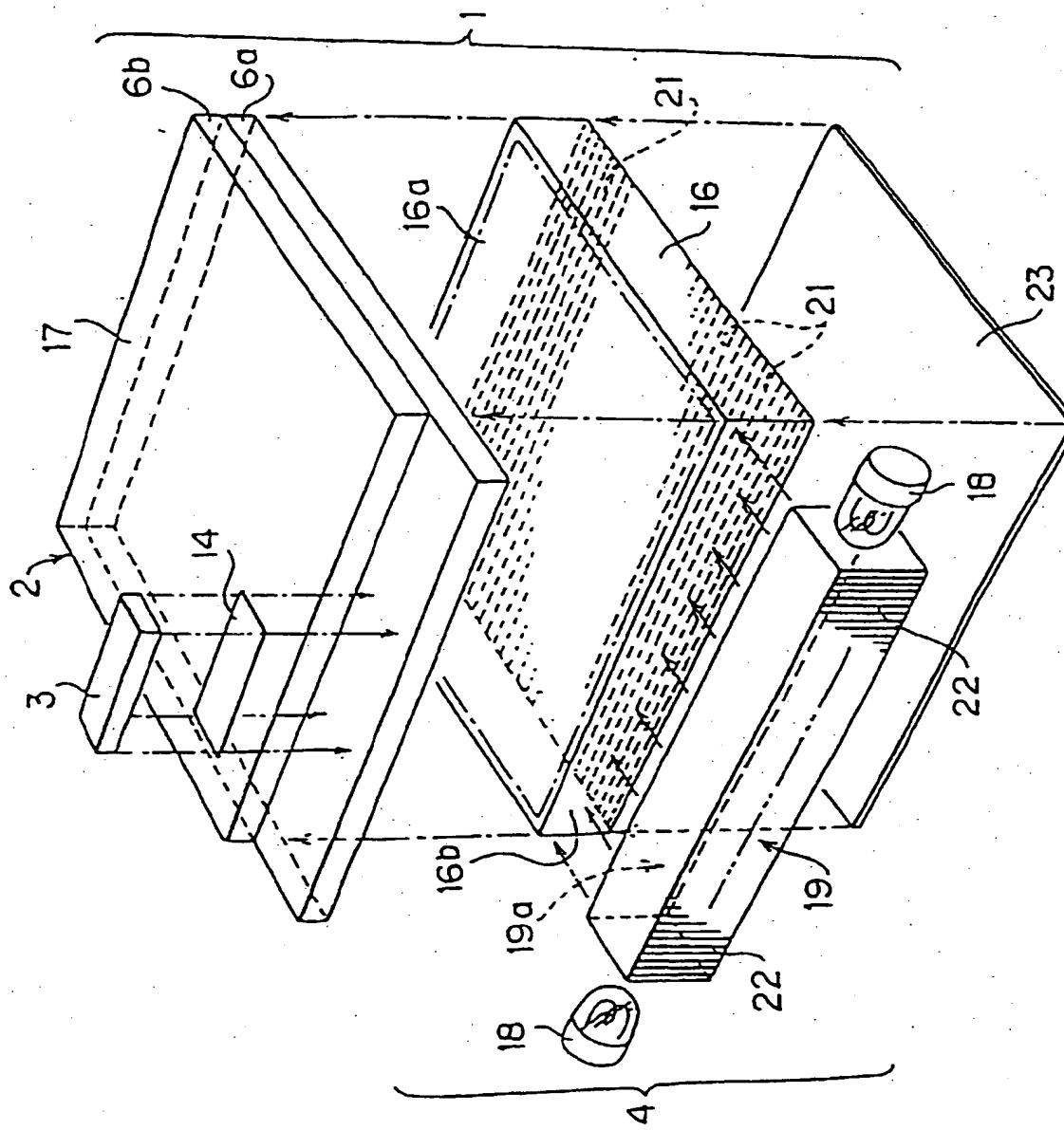
40

45

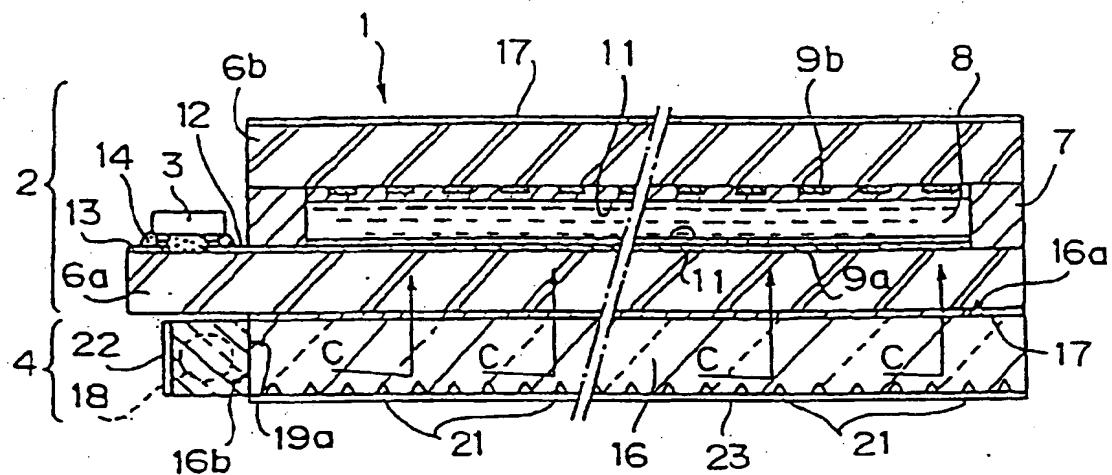
50

55

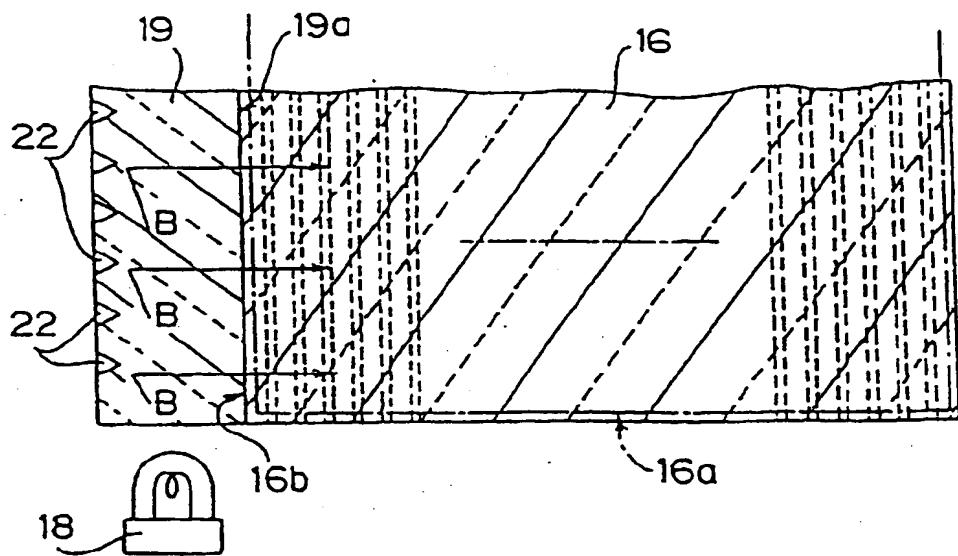
(FIG. 1)



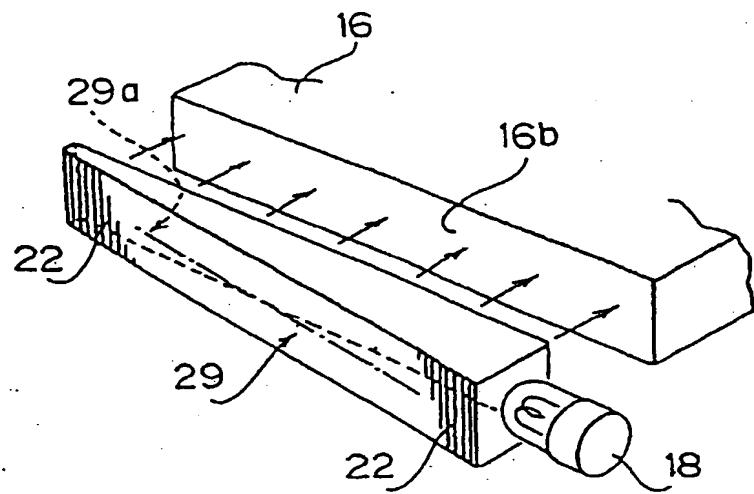
(FIG. 2)



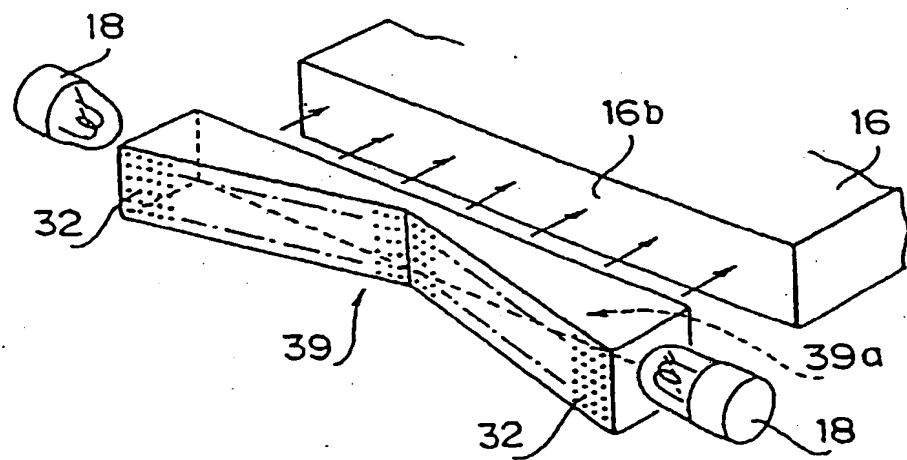
(FIG. 3)



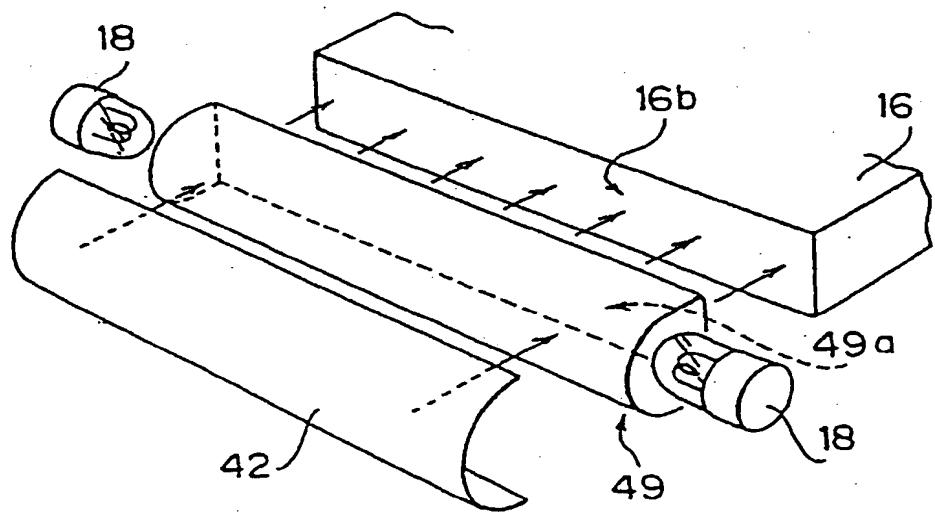
(FIG. 4)



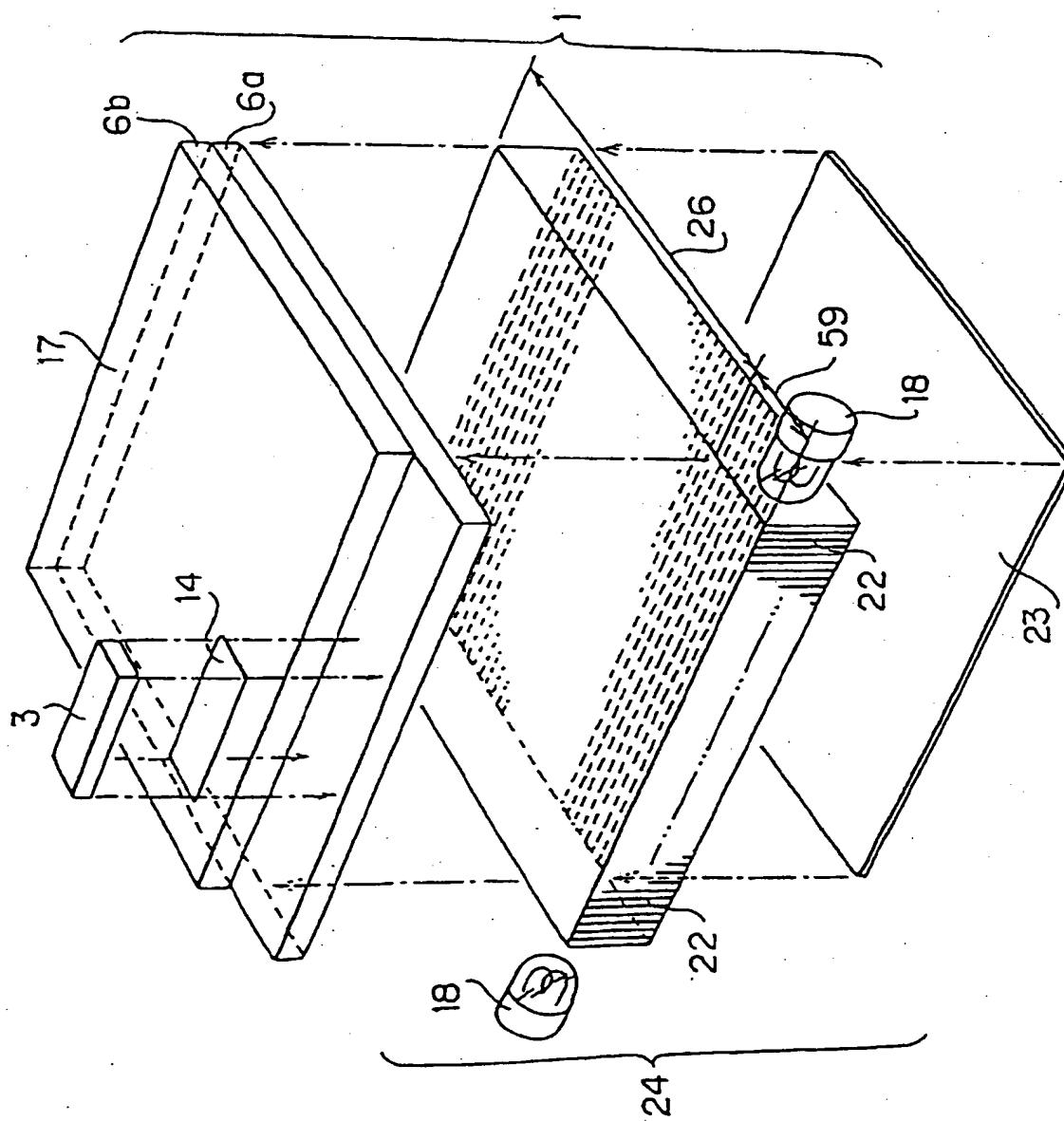
(FIG. 5)



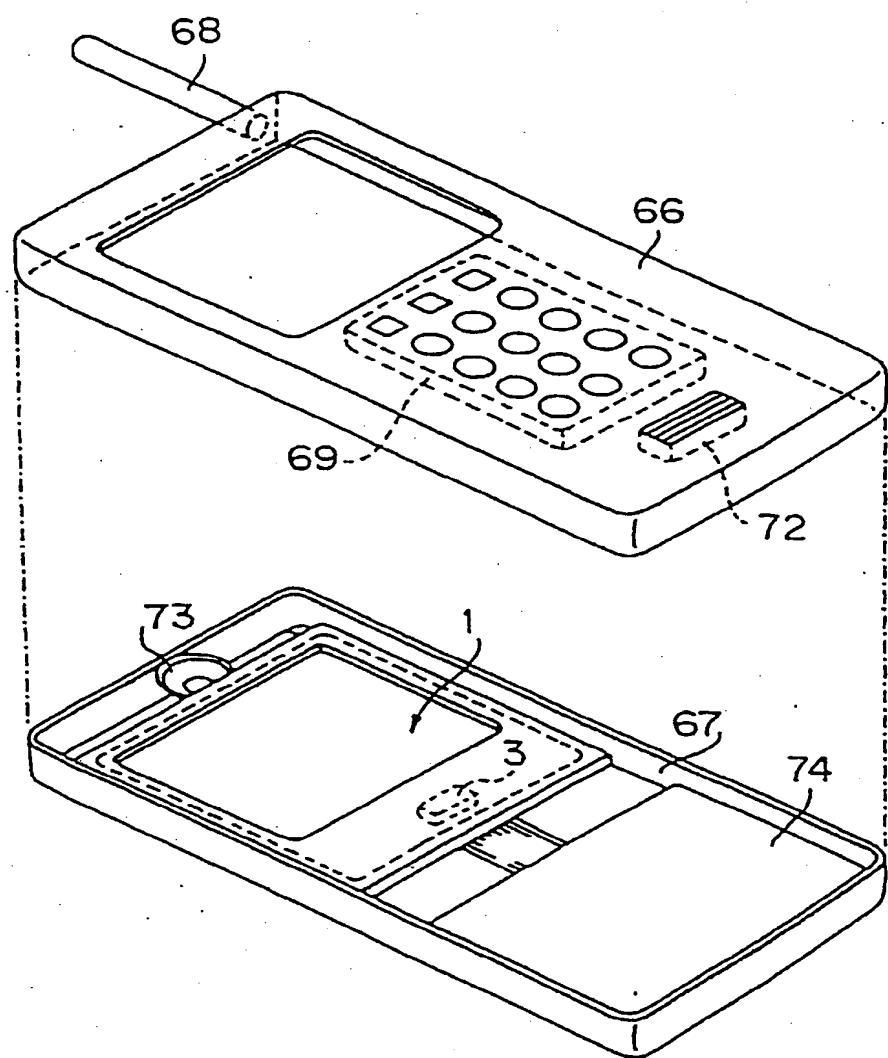
(FIG. 6)



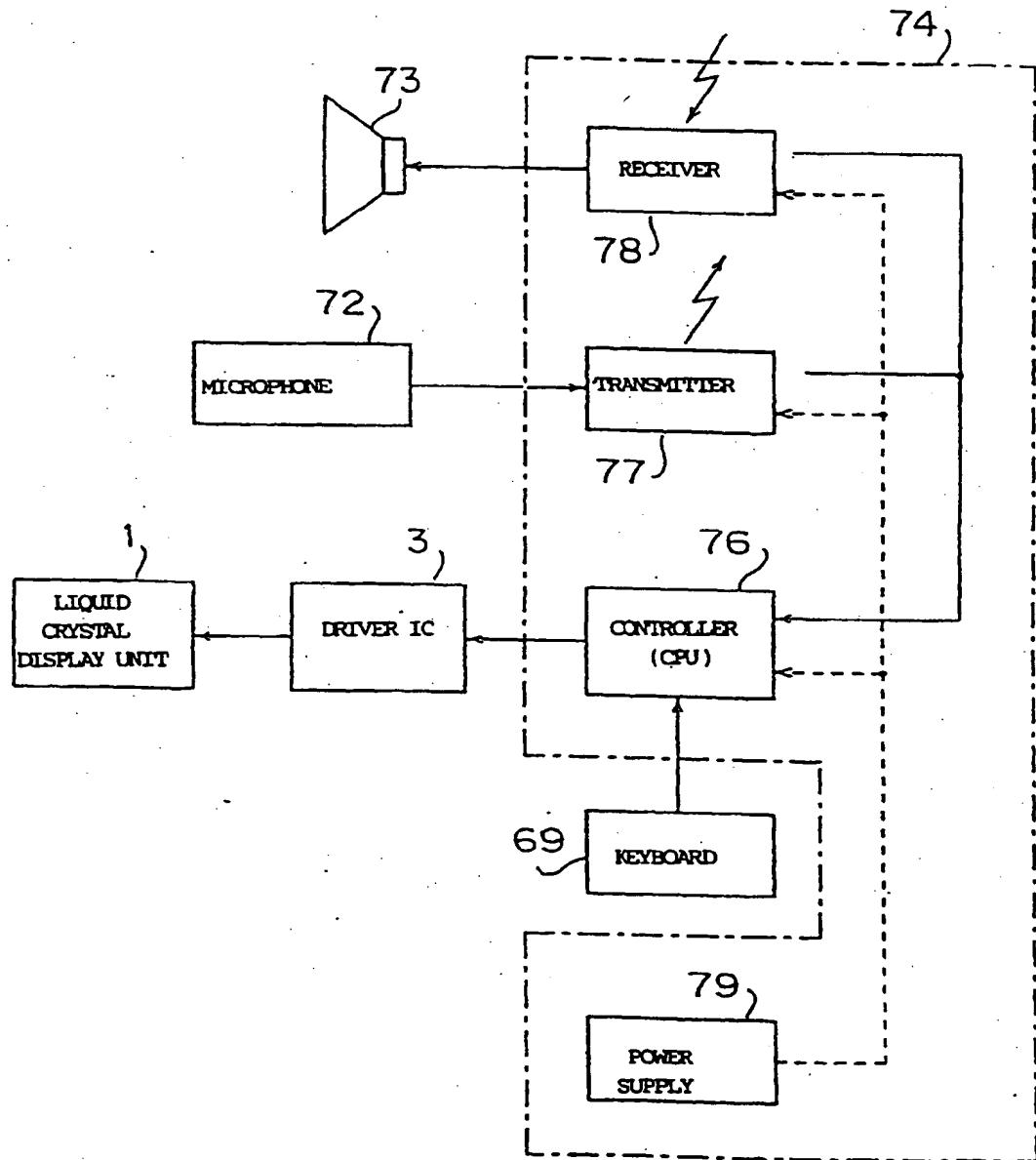
(FIG. 7)



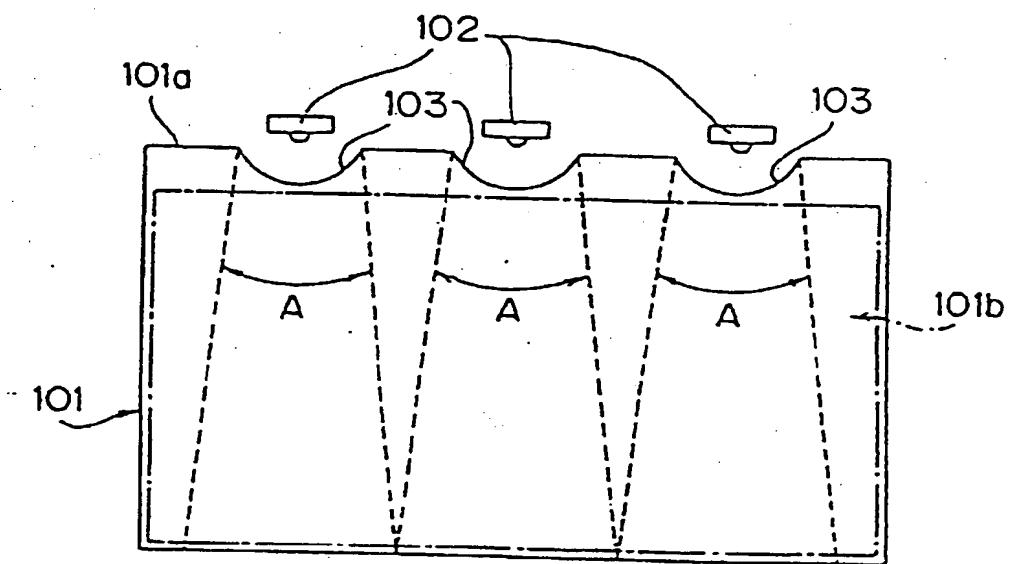
(FIG. 8)



(FIG. 9)



(FIG. 10)





European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 98 30 2045

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	DE 43 29 914 A (WILLING) 9 March 1995	1,2,4,5	F21V8/00
Y	* abstract; claims 1-18; figure 27 *	1,3,5-8	
Y	EP 0 751 340 A (LUMITEX) 2 January 1997 * column 9 - column 10; figures 1-15 *	1,3,5,6	
Y	EP 0 560 605 A (SHARP) 15 September 1993 * abstract; figure 7 *	6	
Y	US 5 375 043 A (M.TOKUNAGA) 20 December 1994 * abstract; figures 1-5 *	1,3,7,8	
X	WO 96 17207 A (PRECISION LAMP) 6 June 1996 * abstract; figures 1-10 *	1,2,4-7	
P,X	EP 0 800 036 A (HITACHI CABLE) 8 October 1997 * abstract; figures 1-15 *	1,2,5-7	
TECHNICAL FIELDS SEARCHED (Int.Cl.6)			
F21V			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	30 June 1998	Malic, K	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons S : member of the same patent family, corresponding document			

THIS PAGE BLANK (USPTO)